



SCOPE OF ACCREDITATION

Accredited conformity assessment body

INSTITUT „GOŠA“ DOO Beograd
Zavod za ispitivanje i kontrolu
Beograd, Milana Rakića 35

Standard:

SRPS ISO/IEC 17025:2006
(ISO/IEC 17025:2005)

Short description of the scope

- *mechanical, metallographic testing and non-destructive tests of metals, alloys, metal products and welded joints;*
- *chemical testing of iron and steel;*
- *fire testing of non-metallic materials for passenger vehicle interior.*



Detailed description of the scope

Place of testing: in the laboratory; Smederevska Palanka, Prvog srpskog ustanka 202 and on the site*				
Mechanical, metallographic, chemical testing and non-destructive testing: metallic materials				
No.	Test item material / product	Test type and/or property to be measured (test technique)	Measuring range(where applicable)	Reference document
1.	Metallic materials	Tensile testing - method of test at room temperature	Load up to 250 kN	SRPS EN ISO 6892-1:2017, method B
		Bend test at room temperature	Load up to 100 kN	SRPS EN ISO 7438:2016
		Impact testing by Charpy at temperatures from - 65 °C up to 20 °C	0 J up to 300 J	SRPS EN ISO 148-1:2017
		Brinell hardness test		SRPS EN ISO 6506-1: 2016
		Vickers hardness test		SRPS EN ISO 6507-1:2018
		Rockwell hardness test		SRPS EN ISO 6508-1:2017
		Micrographic method of determining apparent ferritic or austenitic grain size in steels		SRPS EN ISO 643:2014
		Determination of depth of decarburization		SRPS EN ISO 3887:2018
		Micrographic examination of the non-metallic inclusion content		SRPS EN 10247:2017
		Radiographic testing*		SRPS EN ISO 5579:2014
		Ultrasonic testing*		SRPS EN ISO 16810:2016
		Ultrasonic testing of steel flat product of thickness greater than 6 mm (reflection method)*		SRPS EN 10160:2010
Magnetic particle inspection*		SRPS EN ISO 9934-1:2017		
2.	Welded joints	Longitudinal tensile test on weld metal in fusion welded joints	Load up to 250 kN Range of measurement up to 100 kN	SRPS EN ISO 5178:2013

Place of testing: in the laboratory; Smederevska Palanka, Prvog srpskog ustanka 202 and on the site*				
Mechanical, metallographic, chemical testing and non-destructive testing: metallic materials				
No.	Test item material / product	Test type and/or property to be measured (test technique)	Measuring range(where applicable)	Reference document
2.	Welded joints (cont'd)	Tensile testing - method of test at room temperature	Load up to 250 kN Range of measurement up to 100 kN	SRPS EN ISO 4136:2013
		Bend test at room temperature		SRPS EN ISO 5178:2013
		Impact testing by Charpy at temperatures from - 65 °C up to 20 °C	0 J up to 300 J	SRPS EN ISO 9016:2013
		Hardness testing - Hardness test on arc welded joints		SRPS EN ISO 9015-1:2013
		Macroscopic and microscopic examination of welds		SRPS EN ISO 17639:2014
		Radiographic testing*		SRPS EN ISO 17636-1:2014
		Radiographic testing of resistance spot welds for aluminium and its alloys*		SRPS ISO 3777:1995
		Ultrasonic testing*		SRPS EN ISO 17640:2017
		Ultrasonic testing of the weld seam of welded steel tubes*		SRPS EN ISO 10893-11:2012
		Magnetic particle testing*		SRPS EN ISO 17638:2017
		Liquid penetrant testing*		SRPS EN ISO 3452-1:2017



Place of testing: in the laboratory; Smederevska Palanka, Prvog srpskog ustanka 202 and on the site*				
Mechanical, metallographic, chemical testing and non-destructive testing: metallic materials				
No.	Test item material / product	Test type and/or property to be measured (test technique)	Measuring range(where applicable)	Reference document
		Visual examination*		SRPS EN ISO 17637:2017
3.	<i>Castings</i>	Radiographic testing of castings*		SRPS EN 12681-1:2017
		Aluminium and aluminium alloy castings - Radiographic testing*		ISO 9915:1992 - <i>withdrawn</i>
		Ultrasonic testing*		SRPS EN 12680-1:2010
		Magnetic particle testing*		ISO 4986:2010
				SRPS EN 1369:2017
		Liquid penetrant testing*		ISO 4987:2010
Liquid penetrant testing of sand, gravity die and low pressure die castings*		SRPS EN 1371-1:2017		
4.	Steel forgings	Ultrasonic testing of ferritic or martensitic steel forgings*		SRPS EN 10228-3:2016
		Magnetic particle testing*		SRPS EN 10228-1:2016
5.	Iron and steel	Determination of carbon and sulfur content - Infrared absorption method		GS-DT-001 ¹⁾
				SRPS EN ISO 15350:2012
		Determination of silicon content - Spectrophotometric method		GS-DT-020 ²⁾
				GS-DT-021 ³⁾
		Determination of manganese - Volumetric by Volhardt-Wolff method		GS-DT-030 ⁴⁾
		Determination of manganese content - Spectrophotometric method		GS-DT-032 ⁵⁾
Determination of chromium - Volumetric by Philips method		GS-DT-040 ⁶⁾		
Determination of nickel content - Spectrophotometric method		GS-DT-051 ⁷⁾		

Place of testing: in the laboratory; Smederevska Palanka, Prvog srpskog ustanka 202 and on the site*				
Mechanical, metallographic, chemical testing and non-destructive testing: metallic materials				
No.	Test item material / product	Test type and/or property to be measured (test technique)	Measuring range (where applicable)	Reference document
5.	Iron and steel <i>(cont'd)</i>			GS-DT-052 ⁸⁾
		Determination of phosphorus content - Spectrophotometric method		GS-DT-060 ⁹⁾
		Determination of molybdenum content - Spectrophotometric method		GS-DT-070 ¹⁰⁾
		Determination of vanadium – Volumetric by Philips method		GS-DT-080 ¹¹⁾
		Determination of copper content- Spectrophotometric method		GS-DT-101 ¹²⁾
		Determination of tungsten content - Gravimetric method		GS-DT-110 ¹³⁾

Place of testing: in the laboratory; Belosavci bb municipality of Topola				
Chemical testing: metallic materials				
No.	Test item / material / product	Test type and/or property to be measured (test technique)	Measuring range (where applicable)	Reference document
1.	Iron and steel	Determination of the content: carbon, silicon, manganese, phosphorus, sulfur, chromium, nickel, copper, aluminum, titanium, molybdenum, vanadium, niobium and tungsten		SRPS C.A1.011:2004

Place of testing: in the laboratory; <i>Smederevska Palanka, Prvog srpskog ustanka 202</i>				
Fire tests: non-metallic materials for the interiors of passenger vehicles				
No.	Test item / material / product	Test type and/or property to be measured (test technique)	Measuring range (where applicable)	Reference document
1.	Nonmetallic materials for passenger vehicle interior	Test method for determining the fire resistance of rigid non-thermoplastic materials		UIC Kodex 564-2 VE ¹⁴⁾ , Appendix 4
		Test method for determining the fire resistance of textiles		UIC Kodex 564-2 VE ¹⁴⁾ , Appendix 5

Key:

Reference document	Reference / name of the test method
GS-DT-001 ¹⁾	LECO CS-244, Michigan USA, 1984
GS-DT-020 ²⁾	Arbeitsvorschriften, Sammlung III, Photometrische Bestimmungen in der Metall- und Huttenindustrie mit Spekol-Veilverzweckgerat, PulfrichPhotometer und Elpho, Zentralinstitut fur Giessertechnik, Leipzig, 1966, Ergänzungen I, 1969, str. 59
GS-DT-021 ³⁾	Arbeitsvorschriften, Sammlung III, Photometrische Bestimmungen in der Metall- und Huttenindustrie mit Spekol-Veilverzweckgerat, PulfrichPhotometer und Elpho, Zentralinstitut fur Giessertechnik, Leipzig, 1966, Ergänzungen I, 1969, str. 59
GS-DT-031 ⁴⁾	Ing. P. Sabioncello, Ing. I. Filipović, Laboratorijski priručnik za anorgansku tehničku kemijsku analizu, II deo, Kovine I rudače, Zagreb, 1948, str. 58
GS-DT-032 ⁵⁾	Douglas A. Skroog, Donald M. West, F. James Holler, Osnove analitičke hemije, Školska knjiga, Zagreb, 1999, Str. 856
GS-DT-040 ⁶⁾	Ing. P. Sabioncello, Ing. I. Filipović, Laboratorijski priručnik za anorgansku tehničku kemijsku analizu, II deo, Kovine I rudače, Zagreb, 1948, str. 95
GS-DT-051 ⁷⁾	Arbeitsvorschriften, Sammlung III, Photometrische Bestimmungen in der Metall- und Huttenindustrie mit Spekol-Veilverzweckgerat, PulfrichPhotometer und Elpho, Zentralinstitut fur Giessertechnik, Leipzig, 1966, Ergänzungen I, 1969, str. 49
GS-DT-052 ⁸⁾	Arbeitsvorschriften, Sammlung III, Photometrische Bestimmungen in der Metall- und Huttenindustrie mit Spekol-Veilverzweckgerat, PulfrichPhotometer und Elpho, Zentralinstitut fur Giessertechnik, Leipzig, 1966, Ergänzungen I, 1969, str. 51
GS-DT-060 ¹⁰⁾	Arbeitsvorschriften, Sammlung III, Photometrische Bestimmungen in der Metall- und Huttenindustrie mit Spekol-Veilverzweckgerat, PulfrichPhotometer und Elpho, Zentralinstitut fur Giessertechnik, Leipzig, 1966, Ergänzungen I, 1969, str. 55
GS-DT-070 ¹²⁾	Ing. P. Sabioncello, Ing. I. Filipović, Laboratorijski priručnik za anorgansku tehničku kemijsku analizu, II deo, Kovine I rudače, Zagreb, 1948, str. 123
GS-DT-080 ¹¹⁾	Ing. P. Sabioncello, Ing. I. Filipović, Laboratorijski priručnik za anorgansku tehničku kemijsku analizu, II deo, Kovine I rudače, Zagreb, 1948, str. 105
GS-DT-101 ¹²⁾	Arbeitsvorschriften, Sammlung III, Photometrische Bestimmungen in der Metall- und Huttenindustrie mit Spekol-Veilverzweckgerat, PulfrichPhotometer und Elpho, Zentralinstitut fur Giessertechnik, Leipzig, 1966, Ergänzungen I, 1969, str. 150
GS-DT-110 ¹³⁾	Ing. P. Sabioncello, Ing. I. Filipović, Laboratorijski priručnik za anorgansku tehničku kemijsku analizu, II deo, Kovine I rudače, Zagreb, 1948, str. 113



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Reference document	Reference / name of the test method
UIC Kodex 564-2 VE ¹⁴⁾ / UIC Code 564-2 OR ¹⁴⁾	Vorschriften über Brandverhütung und Feuerbekämpfung für die internationalen Verkehr eingesetzten Schienenfahrzeuge, in denen Reisende, befördert oder die der Reisendenzugwagenubauart zugeordnet werden, 1991, Internationaler Eisenbanverband, Paris / Regulations relating to fire protection and firefighting measures in Passenger carrying railway vehicles or assimilated vehicles used on international services, 3rd edition of 1.1.91 and 2 Amendments, International Union of Railway, Paris

This Scope of accreditation is valid only with Accreditation Certificate No **01-044**

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Acting Director

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